



**JOB POSITION**

**HR Form 003**

<b>TITLE:</b> CNC Lathe Machinist 2	<b>DATE EFFECTIVE:</b> 7/01/2020
<b>DEPARTMENT:</b> Machine Shop	<b>REPORTS TO:</b> Machine Shop Manager

**ESSENTIAL RESPONSIBILITIES: include the following. Other duties may be assigned**

- Set up and operate CNC lathes
- Make Edits to programs if required.
- Work closely with CNC programmers to optimize CNC programs.
- Assist and mentor CNC operators.
- Work closely with Machine Shop Manager and Engineering to design and manufacture tooling and special fixtures.
- Following inspection plans to inspect parts
- Maintain a clean and organized work area.
- Participate in continuous improvement activities
- Troubleshoot and repair tooling as required
- May be assigned to carry out tasks, not specifically listed, within the scope and skill level of this job description in support of department objectives and to develop individual skills.

**EXPERIENCE REQUIRED:**

A minimum of 5 years' experience setting up and operating CNC lathes. A minimum of 2 years' experience setting up and operating advanced multi axis lathes with sub spindles and live tooling. Fanuc control experience required.

**COMPUTER SKILLS:**

MasterCam preferred

**EDUCATION REQUIRED:**

High school diploma or general education degree (GED)

**CERTIFICATES REQUIRED:**

N/A

**MATHEMATICAL SKILLS:**

Ability to add, subtract, multiply and divide in all units of measure, using whole numbers, common fractions and decimals.

**PHYSICAL DEMANDS:**

While performing the duties of this job, the employee is regularly required to stand; reach with hands and arms. The employee must regularly lift and/or move up to 50 lbs.

**APPROVAL:**

**Dept Manager** \_\_\_\_\_ **Date** \_\_\_\_\_

**Manager** \_\_\_\_\_ **Date** \_\_\_\_\_